ORYZA OIL & FAT CHEMICAL CO., LTD
1. Introduction

Recently, there is an increased awareness on metabolic syndrome – a condition characterized by a group of metabolic risk factors in one person. They include abdominal obesity, atherogenic dyslipidemia, elevated blood pressure, insulin resistance, prothrombotic state & proinflammatory state. The dominant underlying risk factors appear to be abdominal obesity and insulin resistance. In addition, non-alcoholic fatty liver disease (NAFLD) is the most commonly associated “liver” manifestation of metabolic syndrome which can progress to advance liver disease (e.g. cirrhosis) with associated morbidity and mortality. Lifestyle therapies such as weight loss significantly improve all aspects of metabolic syndrome, as well as reducing progression of NAFLD and cardiovascular mortality.

Walnut (Juglans regia L. seed) is one of the most popular nuts consumed in the world. It is loaded in polyunsaturated fatty acids – linoleic acid (LA), oleic acid and α-linolenic acid (ALA), an ω3 fatty acid. It has been used since ancient times and epidemiological studies have revealed that incorporating walnuts in a healthy diet reduces the risk of cardiovascular diseases. Recent investigations reported that walnut diet improves the function of blood vessels and lower serum cholesterol. Nevertheless, walnut is rich in micronutrients (vitamins & minerals), plant sterols and polyphenols.

A joint research project was conducted between Oryza Oil & Fat Chemical Co., Ltd. and Pola Chemical Industries, Inc. to study the physiological effects of testa of walnut. Various hydrolysable polyphenolic compounds were identified which are potent antioxidants and liver protective. Correspondingly, Walnut Polyphenol is believed to be beneficial in the treatment of metabolic syndrome.
2. WALNUT POLYPHENOLS

Most polyphenolic compounds of walnut are loaded in the testa of walnut fruit as illustrated in Fig. 2. These are hydrolysable polyphenolic compounds as shown in Fig. 3 and its principle constituents are as listed in Table 1.

Table 1. Principle Polyphenolic Constituents and Their Respective Distribution in Walnut (%)

<table>
<thead>
<tr>
<th>Compound</th>
<th>Distribution (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pedunculagin (1)</td>
<td>16.0</td>
</tr>
<tr>
<td>Ellagic acid (5)</td>
<td>15.8</td>
</tr>
<tr>
<td>Tellimagrandin I (6)</td>
<td>6.6</td>
</tr>
<tr>
<td>Casuarictin (7)</td>
<td>4.1</td>
</tr>
<tr>
<td>Tellimagranin II (10)</td>
<td>1.2</td>
</tr>
<tr>
<td>Rugosin C (11)</td>
<td>1.8</td>
</tr>
<tr>
<td>Casuarinin (12)</td>
<td>1.0</td>
</tr>
</tbody>
</table>


Fig. 2. The Content of Polyphenols in Walnut (%)

Fig. 3. Chemical Structures of Hydrolysable Polyphenolic Compounds of Walnut
Fig. 4. (top) SOD Antioxidant Activity of Walnut Polyphenols (bottom) DPPH Antioxidant Activity of Walnut Polyphenols
EC<sub>50</sub>: 50% effective concentration of sample
3. Hepatoprotective Effect of WALNUT POLYPHENOLS

(1) In vivo

Liver is the second largest organ in the human body. It plays a major role in metabolism of human body including glycogen storage, plasma protein synthesis and drug detoxification. It regulates a wide variety of high volume biochemical reactions and breaks down toxic substances (e.g. chemicals, viruses, alcohol etc) which may result in toxication (Fig. 5).

![Fig. 5. Liver Functions and The Effect of Walnut Polyphenols on Liver Health](image)

(a) The effect of Walnut Polyphenols on CCl₄-induced liver damage in mice model (detoxification)

The effect of Walnut Polyphenols on CCl₄-induced liver damage was studied. **This model is a simulated human hepatitis model as a result of oxidative stress and toxication.** Upon liver damage, the liver enzymes GOT (glutamate oxaloacetate transaminase) and GPT (glutamic pyruvic transaminase) infiltrate into the blood stream resulting in elevated serum GOT & GPT levels. Walnut Polyphenols demonstrated a dose dependent lowering effect in GOT & GPT in CCl₄-induced liver damage in mice model (Fig. 6). Meanwhile, Walnut Polyphenols is more superior than Curcumin, a commonly used hepatoprotective agent.

![Fig. 6. The Effect of Walnut Polyphenols on CCl₄-induced liver damage in mice model](image)
【Method of Experiment】
Fasting mice (ddY, male, 5-wk old) were orally fed Walnut Polyphenols. One hour later, back of mice were subcutaneously injected with 10% CCl₄ previously diluted in olive oil (5ml/kg). Blood samples were collected 20 hours later for measurement of serum GOT and GPT.

( b ) The Effect of Walnut Polyphenols on D-galactosamine–induced liver damage in mice (detoxification)
The effect of Walnut Polyphenols on D-galactosamine (D-GaIN)–induced liver damage was studied. This is a simulated human viral hepatitis model based on immune responses and histological observations. As illustrated in Fig. 7, both GOT and GPT levels are elevated in the control group 10-hour post induction of D-GaIN. Meanwhile, group treated with Walnut Polyphenols demonstrated a dose-dependent reduction on GPT level although no changes observed in the GOT level.

Fig. 7. The effect of Walnut Polyphenols on D-Galactosamine–induced liver damage in mice. (n=8, mean ± S.E., *: p<0.05, **: p<0.01)

【Method of Experiment】
Fasting mice (ddY, male, 5-wk old) were orally fed Walnut Polyphenols followed by intra-peritoneal injection of D-galactosamine (300mg/kg) 1 hour later. Blood samples were collected 20 hours later for measurement of serum GOT and GPT.

( II ) In vitro
The Effect of Walnut Polyphenols on CCl₄-induced cytotoxicity in rat hepatocytes
The effect of each active component of Walnut Polyphenols on CCl₄–induced cytotoxicity in primary cultured rat hepatocytes was evaluated in vitro. Results showed that tellimagrandin I (6), casuarictin (7), tellimagrandin II (10), and rugosin C (11) are inhibitory on CCl₄-induced cytotoxicity in primary cultured rat hepatocytes (as tabulated in Table. 2). Meanwhile, tellimagrandin I (6) of Walnut Polyphenols is believed to be the most important active responsible for hepatoprotective effect. Nevertheless, tellimagrandin I (6) is the third largest component found within Walnut Polyphenols (Table 1).
Table 2. The effect of Walnut Polyphenols and its active components on CCl₄–induced cytotoxicity in primary cultured rat hepatocytes.

<table>
<thead>
<tr>
<th></th>
<th>10 (µg/mL)</th>
<th>30 (%)</th>
<th>100 (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>WALNUT POLYPHENOL</td>
<td>7.6 ± 0.2</td>
<td>13.2 ± 0.3</td>
<td>42.1 ± 1.8</td>
</tr>
<tr>
<td>Pedunculagin (1)</td>
<td>4.7 ± 0.2</td>
<td>3.4 ± 0.1</td>
<td>15.7 ± 0.7</td>
</tr>
<tr>
<td>Ellagic acid (5)</td>
<td>-12.6 ± 0.5</td>
<td>-18.5 ± 1.3</td>
<td>-</td>
</tr>
<tr>
<td>Tellimagrandin I (6)</td>
<td>66.7 ± 9.4</td>
<td>53.6 ± 2.8</td>
<td>100.0 ± 6.7</td>
</tr>
<tr>
<td>Casuarictin (7)</td>
<td>12.6 ± 0.2</td>
<td>13.9 ± 0.8</td>
<td>48.3 ± 1.9</td>
</tr>
<tr>
<td>Tellimagrandin II (10)</td>
<td>35.5 ± 3.2</td>
<td>20.4 ± 1.2</td>
<td>54.8 ± 4.6</td>
</tr>
<tr>
<td>Rugosin C (11)</td>
<td>15.8 ± 0.4</td>
<td>36.0 ± 1.4</td>
<td>58.8 ± 0.7</td>
</tr>
<tr>
<td>Casuarinin (12)</td>
<td>3.1 ± 0.1</td>
<td>8.9 ± 0.2</td>
<td>12.0 ± 0.6</td>
</tr>
<tr>
<td>Curcumin</td>
<td>8.5 ± 0.3</td>
<td>5.9 ± 0.1</td>
<td>-</td>
</tr>
</tbody>
</table>

Mean ± S.E. (n=8)

【Method of Experiment】

Primary cultured rat hepatocytes (4×10⁴ cells/100µL) was acquired from collagenase perfusion of fresh mouse liver. These cells were then pre-cultured for 4-hour followed by change of culture medium to 5 mM CCl₄ and test samples. After 40-hour of incubation, cell toxicity was measured using MTT Assay.
4. The Effect of Walnut on Metabolic Syndrome

(1) The Effect of Walnut on Atherosclerosis

Epidemiological studies have associated nut consumption with a reduced incidence of cardiovascular mortality. Endothelial dysfunction is associated with atherosclerosis and its risk factors, including hypercholesterolemia. Ros E. et al. reported that substituting walnuts for monounsaturated fat in a Mediterranean diet improves endothelium-dependent vasodilation (EDV) in hypercholesterolemic subjects. As illustrated in Fig. 9, daily intake of 8-13 walnuts for 4 weeks significantly improve the EDV of 21 hypercholesterolemic males and females.

![Fig. 9. The effect of Walnut enriched diet on endothelium-dependent vasodilation (EDV) of hypercholesterolemic patients.](image)


![Fig. 10. The Fatty Acids Composition of various nuts (PUFA: polyunsaturated fatty acid, MUFA: monounsaturated fatty acid, SFA: saturated fatty acid)](image)

Fig. 10 illustrated the fatty acids composition of various nuts commonly available in our diet. Walnuts, differ from other nuts, are loaded with α-linolenic acid, a plant ω-3 fatty acids, which may have protective effect on cardiovascular health by reducing blood cholesterol and triglyceride levels.

(II) The Effect of Walnut on Cholesterol

There are several reports documented the beneficial effect of walnuts on hyperlipidemia. [Mukuddem-Petersen J., et al., J. Nutr. 135, 2082-2089 (2005)] In one study conducted by Iwamoto M et al. on Japanese subjects are particularly interesting. Iwamoto M et al., reported that incorporating moderate quantities of walnuts into the average Japanese diet while maintaining the intake of total dietary fat and energy decreases serum total cholesterol concentration and favorably modifies the lipoprotein profile in Japanese, particularly in women. In this study, daily intake of 43 to 57g of walnuts was incorporated into Japanese diet for 4 weeks to 40 healthy Japanese men and women. As illustrated in Fig. 11, blood cholesterol of test subjects was lowered, particularly in women.

![Figure 11: The effect of Walnuts on Total Cholesterol](image)

*Fig. 11. The effect of Walnuts on Total Cholesterol (*: p<0.05)*


On the other hand, Bellido C.E. et al., reported that walnut-enriched meals effectively prevented post prandial lipidemia where triacylglycerol in large triacylglycerol is significantly reduced.

![Figure 12: The Effect of Walnuts on postprandial blood triacylglycerol](image)

*Fig. 12. The Effect of Walnuts on postprandial blood triacylglycerol*

The effect of Walnut Polyphenols on Diabetes Mellitus

Dr. Fukuda of Pola Chemical Industries, Inc. has conducted extensive studies on the effect of Walnut Polyphenols on diabetes mellitus especially on the enzyme glycosidases. The IC$_{50}$ of each active component of Walnut Polyphenols on glycosidases is tabulated in Table 3. Walnut extract and its polyphenolic components, especially casuarictin (7) and tellimagrandin II (10) demonstrated strong inhibitory activity against amylase. Meanwhile, tellimagrandin I (6), tellimagrandin II (10) & casuarictin (7) are three most potent walnut polyphenolic components against maltase activity. Walnut Extract and its polyphenolic components showed similar inhibition against the enzyme sucrase.

Table 3. IC$_{50}$ of Walnut Polyphenols on glycosidases

<table>
<thead>
<tr>
<th>Inhibitory activity</th>
<th>IC$_{50}$ (mg/mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Sucrase</td>
</tr>
<tr>
<td>Pedunculadin (1)</td>
<td>0.50</td>
</tr>
<tr>
<td>2,3-HHDP-Glc. (2)</td>
<td>0.67</td>
</tr>
<tr>
<td>Isostrictinin (3)</td>
<td>0.41</td>
</tr>
<tr>
<td>Strictinin (4)</td>
<td>0.26</td>
</tr>
<tr>
<td>Tellimagrandin I (6)</td>
<td>0.33</td>
</tr>
<tr>
<td>Casuarictin (7)</td>
<td>0.30</td>
</tr>
<tr>
<td>Stenophyllanin A (8)</td>
<td>0.92</td>
</tr>
<tr>
<td>Tellimagrandin II (10)</td>
<td>0.43</td>
</tr>
<tr>
<td>Rugosin C (11)</td>
<td>0.60</td>
</tr>
<tr>
<td>Casuarinin (12)</td>
<td>0.40</td>
</tr>
<tr>
<td>Walnut extract</td>
<td>&gt;1</td>
</tr>
<tr>
<td>non resin-attached fraction</td>
<td>&gt;1</td>
</tr>
<tr>
<td>resin-attached fraction</td>
<td>0.61</td>
</tr>
</tbody>
</table>


Strong inhibitors on amylase activity

Strong inhibitors on maltase activity
In a research conducted by Fukuda et al., reported that walnut polyphenol-rich fraction (WPF) lowered elevated blood glucose level post-loading of starch and sucrose in mice model (Fig. 13).

Fig. 13. The effect of Walnut Polyphenol-rich Fraction (WPF) on Blood Glucose Level Post-Loading of Starch and Sucrose in Mice (mean ± S.E., n=23, *: \( p<0.05 \), **: \( p<0.01 \))

Fukuda et al., The 50\textsuperscript{th} Meeting of the Japanese Society of Pharmacognosy, Sep 12-13, 2003 (Tokyo), The 51\textsuperscript{st} Meeting of the Japanese Society of Pharmacognosy, Sep 9-10, 2004 (Kobe).

**[Method of Experiment]**

Blood sample was collected from fasting mice (ddY, male, 10-week old) for measurement of initial blood glucose level prior to loading of starch and sucrose. Test sample A (containing Walnut polyphenol-rich fraction [WPF] and soluble starch 2g/kg) and test sample B (containing Walnut polyphenol-rich fraction [WPF] and sucrose 2g/kg) were orally given to mice 20 minutes later. Blood samples were collected at 30, 60, and 120 minutes for measurement of blood glucose level.

In addition to the above findings, research also noticed that Walnut polyphenol-rich fraction (WPF) has triglyceride lowering effect and urine peroxide lowering effect in genetically inherited Type II diabetes mellitus (\(db/db\)) mice as shown in Table 4.

**Table 4. The effects of walnut polyphenol-rich fraction (WPF) on genetically inherited type II diabetes mellitus mice.**

<table>
<thead>
<tr>
<th>Genotype</th>
<th>Glucose (mg/dL)</th>
<th>Cholesterol (mg/dL)</th>
<th>Triglyceride (mg/dL)</th>
<th>Urine 8-OHdG/creatinine (ng/mg creatinine)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Normal</td>
<td>(db/+m)</td>
<td>25.6 ± 0.8**</td>
<td>63.5 ± 3.2**</td>
<td>69.3 ± 9.3**</td>
</tr>
<tr>
<td>Control</td>
<td>(db/db)</td>
<td>37.4 ± 2.4</td>
<td>103.8 ± 19.1</td>
<td>177.0 ± 59.1</td>
</tr>
<tr>
<td>WPF</td>
<td>(db/db)</td>
<td>36.5 ± 2.3</td>
<td>106.7 ± 15.0</td>
<td>121.6 ± 37.0**</td>
</tr>
</tbody>
</table>

\(N=6-8\), mean ± S.D., *: \( p<0.05 \), **: \( p<0.01 \).

**[Method of Experiment]**

Mice (C57BL/KsJ-db/db, male, 9-week old) were fed walnut polyphenol-rich fraction 200mg/kg/day for 4-week. After 4-week, mice were placed in individual metabolic cages for urine collection for 8 hours and blood sample was collected after overnight starvation. Urine 8-OHdG, blood glucose and triglyceride levels were measured respectively.

5. Other Functional Activities

Skin-lightening activity (Inhibition of hyperpigmentation)

The effect of Walnut Polyphenols on skin hyperpigmentation was examined using B16 melanoma cells *in vitro*. Pre-cultured B16 melanoma cells were incubated in medium containing Walnut Polyphenols and melanin cells formation was determined. As illustrated below, Walnut Polyphenols inhibited melanin formation at concentration 1 to 30µg/mL. Apparently, Walnut Polyphenols is more superior than the popular skin-lightening agent, ascorbic acid and arbutin upon data comparison (Fig. 14).

![Graph showing the effect of Walnut Polyphenols, ascorbic acid, and arbutin on B16 melanoma cells.](image-url)

**Fig. 14.** The Effect of Walnut Polyphenols, Ascorbic acid and Arbutin on B16 Melanoma cells. (mean ± S.D., n=5)

Data of The Effect of Ascorbic Acid & Arbutin on B16 Melanoma cells were cited from: Aitani M. and Shimoda H. *Japan Food Science*, 44, 58-63 (2005).
6. Stability of Walnut Polyphenols

(I) Thermostability

Fig. 15 illustrated data of Thermostability of Walnut Polyphenols (without binder). The polyphenols content remained stable at temperature 100°C and 120°C for 1 hour. Walnut Polyphenols is highly stable.

![Thermostability of Walnut Polyphenols](image1)

(II) pH Stability

Fig. 16 illustrated data of pH Stability of Walnut Polyphenols on Day 1 and on Day 7. Walnut Polyphenols solution (0.5%) was prepared and stored under different pH at room temperature for 1-day and 1-week. Results showed that Walnut Polyphenols is highly stable at acidic and neutral conditions but degraded at alkaline condition.

![pH stability of Walnut Polyphenols](image2)
7. Nutrition Information (Walnut Polyphenols)

<table>
<thead>
<tr>
<th></th>
<th>-P10, -WSP10</th>
<th>-P30</th>
<th>Note</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>1.9 g/100g</td>
<td>1.9 g/100g</td>
<td></td>
<td>Vacuum superheating drying method</td>
</tr>
<tr>
<td>Protein</td>
<td>1.5 g/100g</td>
<td>4.1 g/100g</td>
<td>1</td>
<td>Kjeldahl method</td>
</tr>
<tr>
<td>Fat</td>
<td>14.0 g/100g</td>
<td>37.8 g/100g</td>
<td></td>
<td>Acid decomposition</td>
</tr>
<tr>
<td>Ash</td>
<td>1.7 g/100g</td>
<td>4.5 g/100g</td>
<td></td>
<td>Direct incineration</td>
</tr>
<tr>
<td>Carbohydrate</td>
<td>82.5 g/100g</td>
<td>51.7 g/100g</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Energy</td>
<td>464 kcal/100g</td>
<td>570 kcal/100g</td>
<td>3</td>
<td>Modified Atwater method</td>
</tr>
<tr>
<td>Dietary fiber</td>
<td>1.2&gt; g/100g</td>
<td>3.3&gt; g/100g</td>
<td></td>
<td>Prosky method</td>
</tr>
<tr>
<td>Sodium</td>
<td>203 mg/100g</td>
<td>549 mg/100g</td>
<td></td>
<td>Atomic absorption spectrophotometry</td>
</tr>
</tbody>
</table>

1) Nitrogen protein conversion factor: 6.25  
2) Calculation: 100 – (water + protein + fat + ash)  
3) Energy expression standard: protein 4; fat 9; sugar 4; dietary fat 2

Test trustee: SRL  
Data: September 15, 2006  
Report No.: 2006090400032

8. Safety Profile of Walnut Polyphenols

(I) Residual Agricultural Chemical
Walnut Polyphenols (without binder) is conformed to regulation stipulated for 447 residual agricultural chemical compounds. No residual agricultural chemicals detected as confirm by test trustee.

Test trustee: Masis Co. Ltd.  
Data: September 4, 2006  
Report No.: 7035

(II) Acute Toxicity (LD50)
Fasting male and female mice (ddY, 5-week old) were given orally 2,000mg/kg Walnut Polyphenols (no binder) in accordance to Single Dose Toxicity Test Guideline for Pharmaceuticals. Mice were maintained for observation for 14 days. No fatal event occur nor abnormal changes observed upon comparison with control group. No evident abnormalities detected in organs upon autopsy. Oral LD50 of Walnut Polyphenols is deduced to be >2,000mg/kg for both male and female mice.

(III) Human Consumption Test
4 male volunteers were given oral Walnut Polyphenols (without binder) 50mg/day for 4 weeks. Blood profile screening was carried out for analysis prior to and after the test. No abnormal reading detected in blood profile screening.  
Blood profile screening: Total bilirubin, Total protein, Albumin, AST, ALT, LDH, LAP, γ-GTP, cholinesterase, amylase, lipase, L-CAT, LDL-cholesterol, total cholesterol, triglyceride, phospholipid, FFA, HDL-cholesterol, Na, K, serum Fe, TIBC, UIBC, urea nitrogen, uric acid, glucose, hemocytes.
9. Dosage Recommendation
The recommended daily dosage of Walnut Polyphenol-P10 & Walnut Polyphenol-WSP10 is 50 to 150 mg

10. Crude Material Equivalent
1g of Walnut Polyphenols is equivalent to 200 edible portion of walnuts. Recommended daily consumption of walnut is 10 – 30 walnuts.

11. Commercial Application

<table>
<thead>
<tr>
<th>Application</th>
<th>Claim</th>
<th>Example</th>
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</thead>
<tbody>
<tr>
<td>Foods</td>
<td>Hepatoprotection, prevention of metabolic syndrome, anti-oxidation, beautifying</td>
<td>Beverages, hard &amp; soft capsules, tablets, candies, chewing gum, chocolates, wafers, jellies, etc</td>
</tr>
<tr>
<td>Cosmetics</td>
<td>Whitening</td>
<td>Body lotion, body gel, etc</td>
</tr>
</tbody>
</table>

12. Packaging
WALNUT POLYPHENOL-P10, -P30 (powder, food grade), -WSP10 (water-soluble powder, food grade)
5kg Interior package: aluminium bag
Exterior package: cardboard box

WALNUT POLYPHENOL-PC10, -PC30 (powder, cosmetics grade), -WSPC10 (water-soluble powder, cosmetics grade)
5kg Interior package: aluminium bag
Exterior package: cardboard box

WALNUT POLYPHENOL-LC (water-soluble liquid, cosmetics grade)
5kg Interior package: cubic polyethylene container
Exterior package: cardboard box

WALNUT SEED OIL (oil, food and cosmetics grade)
16kg Interior package: tinplate can
Exterior package: cardboard box

13. Storage
Store in cool, dry dark place
14. Expression

<Food>

WALNUT POLYPHENOL -P10, -P30, -WSP10
   Example: walnut extract, walnut polyphenol

WALNUT SEED OIL
   Example: walnut oil, walnut seed oil

<Cosmetics>

WALNUT SEED OIL
   Example: walnut seed oil
PRODUCT STANDARD

PRODUCT NAME

Food

This product is extracted with aqueous ethanol from seed coats of walnut (*Juglans regia* L.) or its congeners. It guarantees minimum 10.0% polyphenols and 0.1% tellimagrandin I.

**Appearance**
- Light brown to dark brown powder with slightly unique smell

**Polyphenols**
- Min. 10% (Folin-Denis method)

**Tellimagrandin I**
- Min. 0.1% (HPLC)

**Loss on drying**
- Max. 10.0% (Analysis for Hygienic Chemists, 1 g, 105°C, 2 hr)

**Purity test**
1. **Heavy metals**
   - Max. 20 ppm (The Japanese Standards for Food Additives)

2. **Arsenic**
   - Max. 1 ppm (Standard Methods of Analysis in Food Safety Regulation)

**Standard Plate Counts**
- Max. $3 \times 10^3$ cfu/g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
- Max. $1 \times 10^3$ cfu/g (Analysis for Hygienic Chemists)

**Coliforms**
- Negative (Analysis for Hygienic Chemists)

**Composition**

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Contents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Walnuts extract</td>
<td>33%</td>
</tr>
<tr>
<td>Dextrin</td>
<td>67%</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>100%</strong></td>
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</table>

16
This product is extracted with aqueous ethanol from seed coats of walnut (Juglans regia L.) or its congeners. It guarantees minimum 30.0 % polyphenols and 0.3% tellimagrandin I.

**Appearance**
Brown to dark brown powder with slightly unique smell

**Polyphenols**
Min. 30 % (Folin-Denis method)

**Tellimagrandin I**
Min. 0.3 % (HPLC)

**Loss on drying**
Max. 10.0 % (Analysis for Hygienic Chemists, 1 g, 105 °C, 2 hr)

**Purity test**
(1) Heavy metals
Max. 20 ppm (The Japanese Standards for Food Additives)

(2) Arsenic
Max. 1 ppm (Standard Methods of Analysis in Food Safety Regulation)

**Standard Plate Counts**
Max. $3 \times 10^3$ cfu / g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
Max. $1 \times 10^3$ cfu / g (Analysis for Hygienic Chemists)

**Coliforms**
Negative (Analysis for Hygienic Chemists)

**Composition**

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Contents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Walnuts extract</td>
<td>90 %</td>
</tr>
<tr>
<td>Dextrin</td>
<td>10 %</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>100 %</strong></td>
</tr>
</tbody>
</table>
This water-soluble product is extracted with aqueous ethanol from seed coats of walnut (*Juglans regia* L.) or its congeners. It guarantees minimum 10.0% polyphenols and 0.1% tellimagrandin I.

**Appearance**
- Light brown to dark brown powder with slightly unique smell

**Polyphenols**
- Min. 10% (Folin-Denis method)

**Tellimagrandin I**
- Min. 0.1% (HPLC)

**Loss on drying**
- Max. 10.0% (Analysis for Hygienic Chemists, 1 g, 105°, 2 hr)

**Purity test**
- (1) Heavy metals
  - Max. 20 ppm (The Japanese Standards for Food Additives)
- (2) Arsenic
  - Max. 1 ppm (Standard Methods of Analysis in Food Safety Regulation)

**Standard Plate Counts**
- Max. $3 \times 10^3$ cfu/g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
- Max. $1 \times 10^3$ cfu/g (Analysis for Hygienic Chemists)

**Coliforms**
- Negative (Analysis for Hygienic Chemists)

**Composition**
<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Contents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Walnuts extract</td>
<td>33 %</td>
</tr>
<tr>
<td>Dextrin</td>
<td>67 %</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td><strong>100 %</strong></td>
</tr>
</tbody>
</table>
PRODUCT STANDARD

PRODUCT NAME
Cosmetics

This product is extracted with aqueous ethanol from seed coats of walnut (*Juglans regia* L.) or its congeners. It guarantees minimum 10.0% polyphenols and 0.1% tellimagrandin I.

**Appearance**

Light brown to dark brown powder with slightly unique smell

**Polyphenols**

Min. 10 % (Folin-Denis method)

**Tellimagrandin I**

Min. 0.1 % (HPLC)

**Loss on drying**

Max. 10.0 % (1 g, 105 °C, 2 hr)

**Purity test**

(1) Heavy metals

Max. 10 ppm (The second method)

(2) Arsenic

Max. 1 ppm (The third method)

**Standard Plate Counts**

Max. 1 × 10^2 cfu/g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**

Max. 1 × 10^2 cfu/g (Analysis for Hygienic Chemists)

**Coliforms**

Negative (Analysis for Hygienic Chemists)

**Composition**

<table>
<thead>
<tr>
<th>Ingredients</th>
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</thead>
<tbody>
<tr>
<td>Dextrin</td>
<td>67 %</td>
</tr>
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<td>Walnuts extract</td>
<td>33 %</td>
</tr>
<tr>
<td>Total</td>
<td>100 %</td>
</tr>
</tbody>
</table>

Ref: The Japanese Standards of Quasi-Drug Ingredients.
PRODUCT STANDARD

PRODUCT NAME
Cosmetics

This product is extracted with aqueous ethanol from seed coats of walnut (*Juglans regia* L.) or its congeners. It guarantees minimum 30.0 % polyphenols and 0.3% tellimagrandin I.

**Appearance**
Light brown to dark brown powder with slightly unique smell

**Polyphenols**
Min. 30 % (Folin-Denis method)

**Tellimagrandin I**
Min. 0.3 % (HPLC)

**Loss on drying**
Max. 10.0 % (1 g, 105 °C, 2 hr)

**Purity test**
(1) Heavy metals
Max. 10 ppm (The second method)

(2) Arsenic
Max. 1 ppm (The third method)

**Standard Plate Counts**
Max. $1 \times 10^2$ cfu / g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
Max. $1 \times 10^2$ cfu / g (Analysis for Hygienic Chemists)

**Coliforms**
Negative (Analysis for Hygienic Chemists)

**Composition**

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Contents</th>
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</thead>
<tbody>
<tr>
<td>Walnuts extract</td>
<td>90 %</td>
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<tr>
<td>Dextrin</td>
<td>10 %</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td>100 %</td>
</tr>
</tbody>
</table>

Ref: The Japanese Standards of Quasi-Drug Ingredients.
This water-soluble product is extracted with aqueous ethanol from seed coats of walnut (*Juglans regia* L.) or its congeners. It guarantees minimum 10.0% polyphenols and 0.1% tellimagrandin I.

**Appearance**
Light brown to dark brown powder with slightly unique smell

**Polyphenols**
Min. 10% (Folin-Denis method)

**Tellimagrandin I**
Min. 0.1% (HPLC)

**Loss on drying**
Max. 10.0% (1 g, 105°C, 2 hr)

**Purity test**
(1) Heavy metals
Max. 10 ppm (The second method)

(2) Arsenic
Max. 1 ppm (The third method)

**Standard Plate Counts**
Max. $1 \times 10^2$ cfu/g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
Max. $1 \times 10^2$ cfu/g (Analysis for Hygienic Chemists)

**Coliforms**
Negative (Analysis for Hygienic Chemists)

**Composition**

<table>
<thead>
<tr>
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<tr>
<td>Dextrin</td>
<td>67 %</td>
</tr>
<tr>
<td>Walnuts extract</td>
<td>33 %</td>
</tr>
<tr>
<td>Total</td>
<td>100 %</td>
</tr>
</tbody>
</table>

Ref: The Japanese Standards of Quasi-Drug Ingredients.
PRODUCT STANDARD

PRODUCT NAME

Cosmetics

This water-soluble product is extracted with aqueous BG from seed coats of walnut (Juglans regia L.) or its congeners.

Appearance
Brown liquid with slightly unique smell

Certification test
Dissolve 30 mL of this product in 3.5 mL water. Add 0.2 mL Folin-Denis reagent into the solution followed by 0.4 mL saturated Na₂CO₃. The solution changes to blue.

Purity test
(1) Heavy metals
Max. 10 ppm (The second method)

(2) Arsenic
Max. 1 ppm (The third method)

Standard Plate Counts
Max. 1 × 10² cfu / g (Analysis for Hygienic Chemists)

Moulds and Yeasts
Max. 1 × 10² cfu / g (Analysis for Hygienic Chemists)

Coliforms
Negative (Analysis for Hygienic Chemists)

Composition

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Contents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>50 %</td>
</tr>
<tr>
<td>BG</td>
<td>49 %</td>
</tr>
<tr>
<td>Walnuts extract</td>
<td>1 %</td>
</tr>
<tr>
<td>Total</td>
<td>100 %</td>
</tr>
</tbody>
</table>

Ref: The Japanese Standards of Quasi-Drug Ingredients.
PRODUCT STANDARD

PRODUCT NAME

Food

This product is oil extracted from seeds of walnuts (*Juglans regia* L.) or its congeners.

**Appearance**
Clear oil of light yellowish color with slightly unique smell.

**Acid value**
Max. 0.5

**Iodine value**
140 ～ 183

**Saponification value**
188 ～ 196

**Color value**
Max. 3 (Gardonar method)

**Purity test**
- (1) Heavy metals Max. 10 ppm (The second method)
- (2) Arsenic Max. 1 ppm (The third method)

**Standard Plate Counts**
Max. $1 \times 10^2$ cfu / g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
Negative (Analysis for Hygienic Chemists)

**Coliforms**
Negative (Analysis for Hygienic Chemists)

**Composition**
Walnut seed oil 100 %

Ref: The Japanese Standards of Quasi-Drug Ingredients.
PRODUCT STANDARD
PRODUCT NAME

Cosmetics

This product is oil extracted from seeds of walnuts (*Juglans regia* L.) or its congeners.

**Appearance**
Clear oil of light yellowish color with slightly unique smell

**Acid value**
Max. 0.5 (The first method, 10 g)

**Iodine value**
140 ~ 183

**Saponification value**
188 ~ 196

**Color value**
Max. 3 (Gardonar method)

**Purity test**
(1) Heavy metals
Max. 10 ppm (The second method)

(2) Arsenic
Max. 1 ppm (The third method)

**Standard Plate Counts**
Max. $1 \times 10^2$ cfu / g (Analysis for Hygienic Chemists)

**Moulds and Yeasts**
Negative (Analysis for Hygienic Chemists)

**Coliforms**
Negative (Analysis for Hygienic Chemists)

**Composition**
Walnut seed oil 100%

Ref: The Japanese Standards of Quasi-Drug Ingredients.
ORYZA OIL & FAT CHEMICAL CO., LTD. striving for the development of the new functional food materials to promote health and general well-being.

From product planning to OEM - For any additional information or assistance, please contact:

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Established Date : January 12, 2007